CSCL 24A G3/16 SERVICES SYSTEM ANALYSIS STUDY. VOLUME 1, 281 p EXECUTIVE SUBBANY FIRST KEFORT SATELLITE (Lockheed Missiles and Space Co.) (NAS A-CK-161050-VOL-1-Pt-2) iic a 13/me a 01

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FINAL REPORT **VOLUME 1** TARL

EXECUTIVE SUMMARY **CONTRACT NAS 9-16121**

DRL ITEM NO. MA-834T 22 JULY 1981 LINE NO. 4

NSA JOHNSON SPACE CENTER

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SATELLITE SERVICES SYSTEM ANALYSIS STUDY

EXECUTIVE SUMMARY PART II

LOCKHEED MISSILES & SPACE COMPANY, INC. SUNNVVALE, CALIFORNIA PRESENTED BY

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NNSA JOHNSON SPACE CENTER

CONTRACT NAS 9-16121 DRL ITEM NO. 4,DRD NO. MA-834T 22 JULY 1981

(DRL Items MA-834T and MA-745T) of contract NAS 9-16121, which was initiated on 1 August 1980. It is submitted, together with the Study Results, Volume II in fulfilment of the requirements Study Part II, performed for NASA Johnson Space Center by Lockheed Missiles & Space Co., Inc. This document contains the detailed final results of the Satellite Services System Analysis

This volume includes a summary of the Part I study results previously documented in February 1981.

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Executive Summary

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OBJECTIVES AND METHODOLOGY

ACCOMPLISHMENTS

- MANAGEMENT AND OPERATIONS PLANNING

COST ESTIMATE

- EQUIPMENT PRELIMINARY DESIGN

STUDY CONCLUSIONS

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STUDY OBJECTIVES

remainder of this presentation. The Study Objectives are presented in order to orient the reader and to set the stage for the

Satellite Services System Analysis Study Objectives



-LOCKHEED

PART I

- DEFINITION OF SATELLITE USER MARKET
- ANALYSIS AND DEVELOPMENT OF DESIGN REFERENCE MISSIONS
- SCHEDULE BASED ON DESIGN REFERENCE MISSIONS DEFINITION OF SATELLITE SERVICES CONCEPT AND
- SCOPING OF FULL SATELLITE SERVICE SYSTEM PROGRAM RESOURCES

DART II

- PERFORMANCE OF PRELIMINARY DESIGN OF NEW AND MODIFIED SERVICE EQUIPMENT
- PREPARATION OF PROGRAM AND OPERATIONS PLAN
 - **DEVELOPMENT OF RESOURCES REQUIREMENTS**

STUDY METHODOLOGY

This chart shows an overview of the tasks which made up the Satellite Services System Analysis Study and their progression

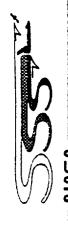
of design reference missions were selected which represented needs for each of the service functions. Servicing concepts were developed through mission analysis and STS timeline constraint analysis. NASA, DoD, commercial and international space ventures. Service functions were defined and a group The early mission model was developed through a survey of the potential user market which included

placed on applying equipment in the current NASA inventory and that in advanced stages of planning. The hardware needs for accomplishing the service functions were identified with emphasis being

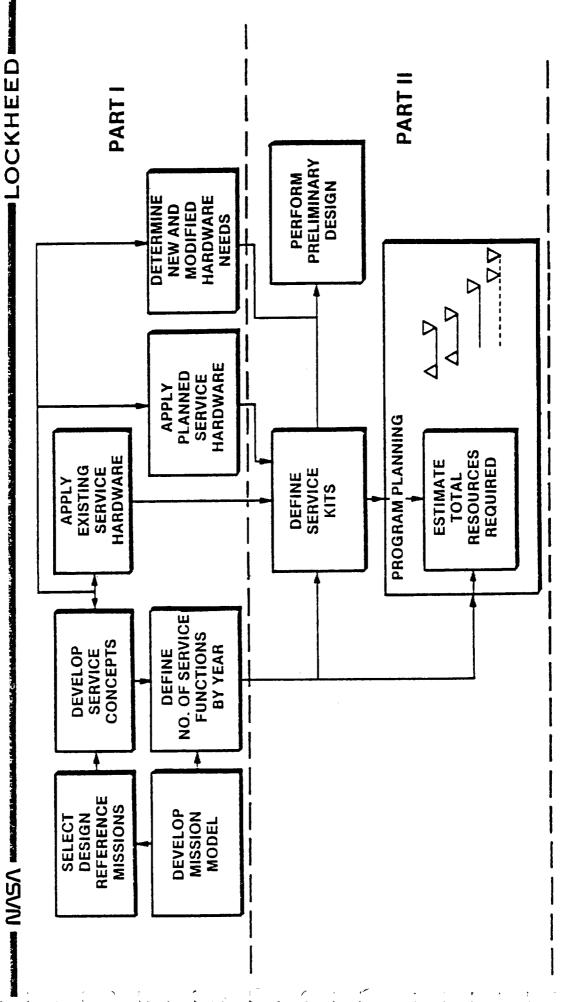
and service assumptions by mission class. The number of service events of each class were estimated based on average revisit A more comprehensive service model was developed based on the NASA and DoD mission models segregated

Service Kits were defined as collections of equipment applicable to performing one or more service vice missions functions. Preliminary design was carried out on a selected set of hardware needed for early ser-

subtasks The organization and costing of the satellite service systems were addressed in the program planning



Study Methodology



PRINCIPAL ACCOMPLISHMENTS

PART I

estimates. and traceable progression from the definition of the satellite user market and the selection of and the identification of service equipments (existing, modified, new) and their first cut cost the design reference missions to the definition of a comprehensive set of satellite service functions The accomplishments of Part I of the Satellite Services System Analysis Study have been a logical



Principal Accomplishments

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Part

- **DEVELOPED SATELLITE USER DATA BASE AND MANAGEMENT** COMPUTER PROGRAM
- IDENTIFIED SATELLITE SERVICE FUNCTIONS FOR 1983-93 TIME FRAME
- SELECTED SEVEN DESIGN REFERENCE MISSIONS WHICH ENCOMPASS ALL IDENTIFIED SERVICE FUNCTIONS
- **DEFINED REFERENCE SERVICE MISSION FOR TIME LINE AND FIRST CUT COST ESTIMATES**
- IDENTIFIED PROBLEMS AND DEVELOPED CONCEPTUAL APPROACHES FOR SATELLITE DEBRIS COLLECTION AND EARTH RETURN
- IDENTIFIED REPRESENTATIVE SATELLITE SERVICE HARDWARE FOR 1983-93 TIME FRAME
- ESTABLISHED NEED AND DEFINED 13 MODIFICATIONS TO NASA **EXISTING AND PLANNED EQUIPMENT**
- ESTABLISHED NEED AND DEFINED 85 NEW SERVICE EQUIPMENT **FOR 1983-93 TIME FRAME**
- ESTABLISHED FIRST CUT COST ESTIMATES FOR CANDIDATE SERVICE EQUIPMENT

PRINCIPAL ACCOMPLISHMENTS

PART II

information, including program plan, development schedules and system hardware and user cost estimates. modified satellite service equipment required for near-term servicing and the development of programmatic The main accomplishments of Part II have been the generation of preliminary designs of new and



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Principal Accomplishments

PART II

- PERFORMED AND DOCUMENTED PRELIMINARY DESIGN OF REPRESEN-TATIVE EQUIPMENT NEEDED FOR EARLY IMPLEMENTATION OF SATELLITE SERVICES
- DEVELOPED PROGRAM PLAN AND DEFINED POTENTIAL ORGANIZATIONS INVOLVED IN SATELLITE SERVICES AND THEIR INTERFACES
- DEFINED DEVELOPMENT SCHEDULE IN TWO PHASES
- EARLY TIME FRAME, LOW COST APPROACH
- LATE TIME FRAME, EXTENDED CAPABILITIES TO SERVE SPACE **SYSTEMS OF THE 1990s**
- DEVELOPED SERVICE USER MISSION MODEL THROUGH 1993
- ESTIMATED SYSTEM HARDWARE NEEDS COSTS FOR EARLY TIME FRAME
- PROJECTED TOTAL COSTS TO USERS FOR 1983-1993 PERIOD

S³ MISSION OBJECTIVE

of the 1980's can become a complicated series of project-unique operations. by all agencies with satellite and planetary programs. Lacking this approach, the space operations The principal objective of the S^3 implementation is a standardized space servicing system utilized

agencies and individual users. S^3 can support a wide variety of users and space vehicles if the A central organization is defined to integrate the needs and operations of the various large user proper planning is done. The central-management approach is presented later in a separate chart.

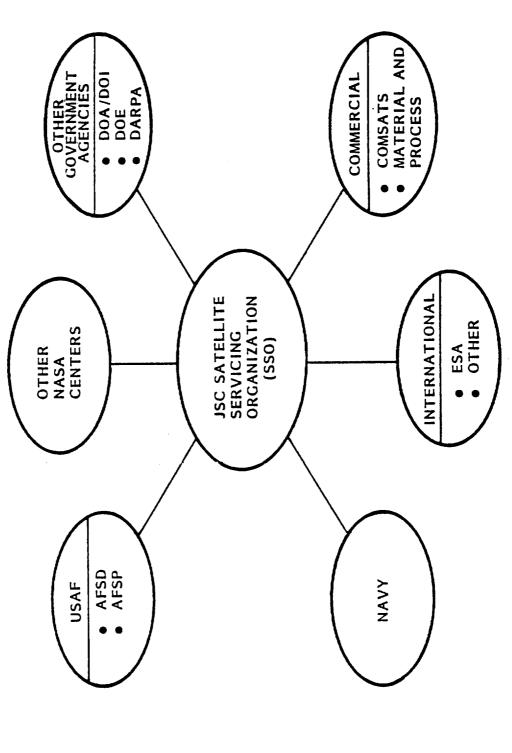
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S³ Wission Objective

PROVIDE A STANDARD SATELLITE SERVICING SYSTEM TO SUPPORT

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A WIDE VARIETY OF SPACE MISSIONS



MAJOR ELEMENTS OF THE S³

operational \mathbf{S}^3 is large, the elements have been integrated into a cost-effective system. The planned development activities support all elements. The Satellite Service System comprises several major elements as shown. Although the scope of

Major Elements of the S3

I LOCKHEED MANAGEMENT

S³ SPACE SUPPORT EQUIPMENT

- SPECIAL LAUNCH SITE EQUIPMENT

GSE/STE

SUPPORT VEHICLES

GROUND DEPOTS AND FACILITIES

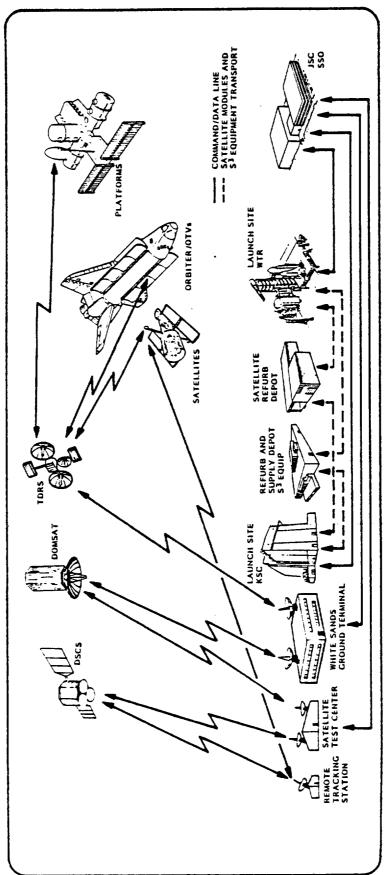
SPACE DEPOT

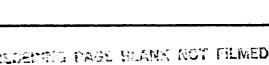
SOFTWARE

INTEGRATED LOGISTICS SUPPORT 12 ministronally BLANK

Major Elements of the S^3

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SCOPE OF THE OPERATIONAL S

deployment phase of STS launched satellites and planetary mission vehicles. The operational ${\sf S}^3$ supports the total earth-orbiting inventory of space vehicles and the checkout/

Government agencies, and eventually the commercial and international agencies (ESA, Japan, and others). A multi-agency approach is planned combining the servicing requirements for NASA, DoD, other U. S.



Scope of the Operational S3

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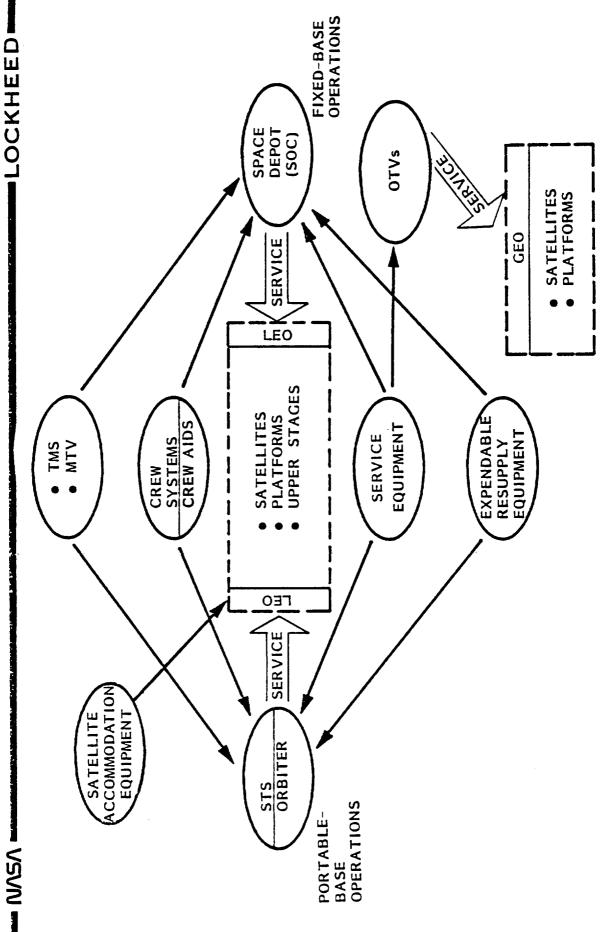
- SERVICING IS PROVIDED FOR A VARIETY OF SATELLITES, SPACE PLATFORMS (E.G., SOC), OTVs, AND OTHER SPACE SYSTEMS
- EARLY PHASE (CIRCA 1983) SERVICING INCLUDES:
- SATELLITE DEPLOYMENT AND RECOVERY
- ORBITAL UNSCHEDULED EVA OVERRIDE OF APPENDAGES
- LIMITED CHANGEOUT OF 'MODULES' AND BLACK BOXES
- LATER PHASES EXTEND SERVICE TO MORE EXTENSIVE CHANGEOUT, RESUPPLY, DEBRIS CAPTURE/RETRIEVAL, REPAIR AND DEORBIT
- ALL STS USERS AND SOME EXPENDABLE LAUNCH VEHICLE USERS ARE POTENTIAL CUSTOMERS FOR \mathbf{S}^3 : NASA, USAF, DARPA, NAVY, COMMERCIAL, INTERNATIONAL

SPACE SEGMENT S³ OPERATIONS ELEMENTS

base is shown to be either the Orbiter or the Space Depot (SOC). The diagram shows the various elements of the ${\tt S}^3$ space segment and their interfaces. The servicing



S³ Space Segment Operations Elements



S³ GROUND SEGMENT OPERATIONS ELEMENTS

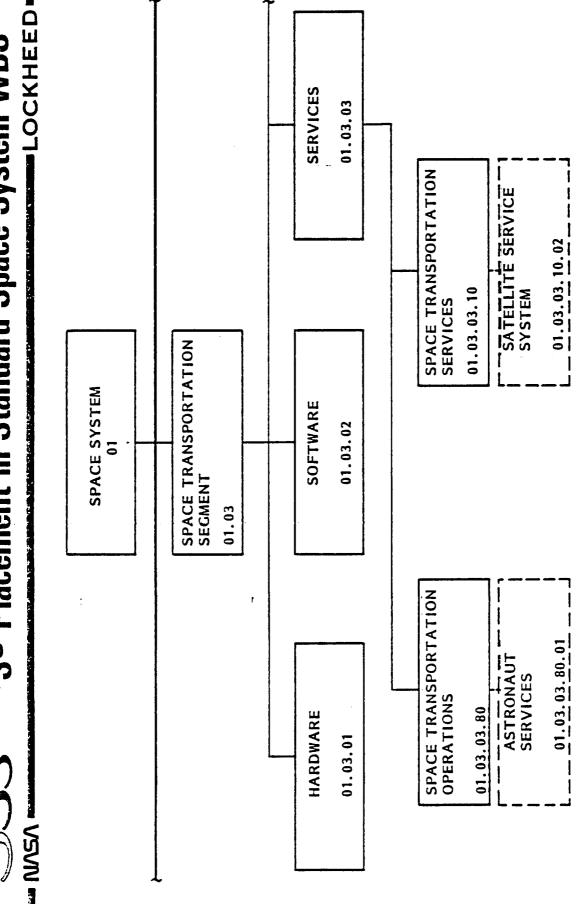
the primary operations organizations are indicated. The elements of the ${\sf S}^3$ Ground Segment are shown in this figure. Examples of the interfaces with

LAUNCH -LOCKHEED S³ Ground Segment Operations Elements ORUs SUPPLY, REPAIR, REFURB DEPOTS - JSC MISSION CONTROL SERVICE KITS - POCC SATELLITE SERVICING ORGANIZATION LOGISTICS SPARES EXPENDABLES SERVICES OPERATION SATELLITE CONTROL CENTER SIMULATION, MOCKUPS, TRAINING • NSV

S³ PLACEMENT IN STANDARD SPACE SYSTEM WBS

for Space Systems that has been developed by the Standardization Subgroup of the joint Government/ Industry Space Systems Cost Analysis Group. The WBS shown in this chart indicates where satellite services is placed in the standardized WBS

SS Placement in Standard Space System WBS



TOP LEVEL S3 WBS

This chart shows the top-level Satellite Services functions and cost accumulation blocks.

of the joint Government/industry Space Systems Cost Analysis Group. This WBS features a common 4-level structure that applies to all phases of a space system's life cycle. This framework is designed to be tailored in both the end-item and time-phasing dimensions so as to create specific project work breakdown structures that match the programs being procured. In general, levels 1 the project work breakdown structures that match the programs being procured. project work breakdown structures that match the programs being procured. In general, levels 1 through 3 are fixed; levels 4 and below are used to implement this tailoring. The philosophy of WBS tailoring may be summarized as follows: The standardized Work Breakdown Structure (WBS) has been developed by the Standardization Subgroup

- 0 segment level when special circumstances warrant. End-item tailoring is normally accomplished by expanding the WBS blocks for subsystem-level hardware, software and services. However, limited end-item tailoring can also be done at
- 0 Tailoring in the time-phasing dimension (to distinguish RDT&E, produciton, and O&S phases) is accomplished by deleting WBS blocks that do not apply to the instant phase of a program.

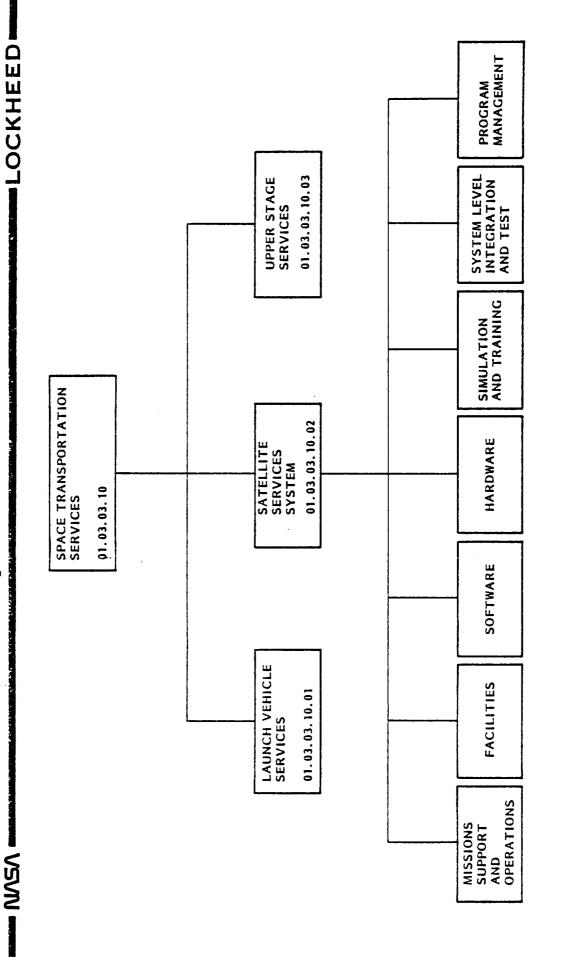
tailoring of hardware, software, and services is normally expected. These blocks are to be expanded with appropriate subsystem and lower level end-item breakdowns. Those end-item codes that end in zero (e.g., 10, 20) flag WBS blocks in which program peculiar

divisions of work and elements of cost, have not been standardized because they tend to be peculiar This standard WBS is end-item oriented; that is, it deals with the dimension of program resources that result in a definable and product or service. The other dimensions of program cost; i.e., sub-

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Top Level S3 WBS



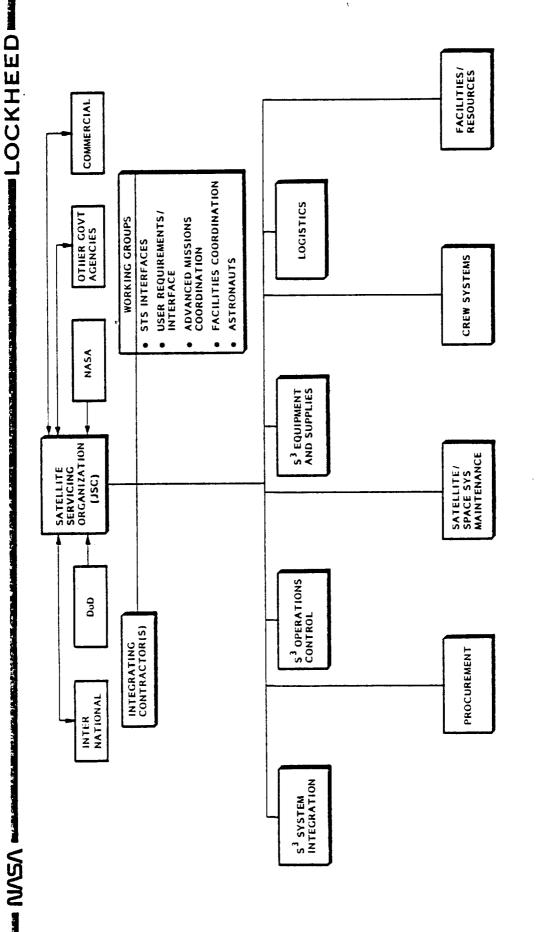
S³ PROGRAM MANAGEMENT APPROACH

Organization (SSO) and a directorate for each of the primary functions of the s^3 program. management. A proposed organization is shown. It includes the central (JSC) Satellite Servicing The implementation of an effective Satellite Services System requires effective, well coordinated

and maintain interfaces with critical user agencies and support elements. In addition, working groups and integrating contractors are shown in staff positions to coordinate

SST S3 Program

S³ Program Management Approach



S³ OPERATIONS PLANS

can be generated at the time a clear definition of responsibilities is achieved. Two types of Operations Plans are identified and separated in time. The generic mission plans

in time to support facilities scheduling and launch base operations planning the flight date to permit accomplishment of the defined simulations and training. It must also be The specific mission plans are generated after manifesting is firm and far enough in advance of

sign-off's are probably required by other associated organizations. by at least the Mission Planning and Analysis Division and the Flight Operations Panels. Coordination coordination with all affected organizations and functions. Approvals are anticipated to be required The Satellite Servicing Orgnaization is responsible for the preparation of these plans and the

S³ Operations Plans

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GENERIC MISSION PLANS - CAN BE GENERATED EARLY

- DEPLOY
- SORTIE
- REPAIR
- CHANGEOUT
- RECONFIGURE
- RESUPPLY EARTH RETURN
- DEORBIT

SPECIFIC MISSION PLANS - PREFLIGHT GENERATED/FORMALIZED/ **APPROVED**

- SOLAR MAXIMUM
- SPACE TELESCOPE
- LDEF
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SYSTEM COST OVERVIEW

arrive at a total system cost, averages were used in terms of equipment carried, time spent in orbit, of need of revisit, and the numbers of spacecraft designed for in-orbit service the number of EVA's, etc. The total mission model was based on assumptions on the frequency generalizations of the real planned STS missions that are candidates for in-orbit service. Seven Generic Missions were defined in the course of the SSSA Study Part II. These missions are

cost of procuring that equipment estimated using a parametric approach (The RCA "RRICE" Model). The compliment of service equipment required to support the total mission model was defined and the

ment, adding the STS costs (shared cargo, time in orbit, payload special lists, etc.). The total of such events predicted by the mission model in the time frame of 1983-1993. cost to the users was then derived from the unit service event costs multiplied by the number The unit service event cost to the user was estimated by prorating the cost of the service equip-

mission model. The third shows the system user cost breakdown to the generic missions. ment inventory. The second shows the distribution of the service mission types in the whole system hardware costs. This is the funding requirements for NASA to establish the needed equip-The results are shown in this chart. The first pie figure indicates the proration of the service

System Cost Overview



1983 - 1993

SPIN SERVICE **LOCKHEED** (50)SERVICE EVENT POPULATION DEPLOYMENT RETURN EARTH (9.58)(249) (418) SORTIE (92) (158) REPAIR (168)(36) CHANGEOUT, — RECONFIGURE RESUPPLY (112) (18.58) RECONFIGURE RESUPPLY CHANGEOUT, DEORBIT-(\$1981)(844) -DEPLOYMENT (0.38) RETURN EARTH (118) DEORBIT (108)SPIN SERVICE RECONFIGURE RESUPPLY (288) PRORATED HARDWARE COST CHANGEOUT, (\$205M THROUGH 1987) (158)SORTIE (198) REPAIR (178)

RESUPPLY
(448)

REPAIR
(2.18)
(1.38)
(1.38)

SPIN SERVICE (2.78)

TOTAL USER COST BREAKDOWN (\$2.12B)

SYSTEM LEVEL COST ELEMENTS

derived from the STS Cost Reimbursement guide and experience factors for similar programs. etc., for each of the 66 identified equipments that make up the service kits. Other costs are The elements that were included in and excluded from the system cost estimates are indicated in The RCA "PRICE" model includes the DDT&E, program management, test, integration

stage (e.g., TMS). assumption was made that the STS Orbiter could rendezvous with those satellites which are The cost factors that were found to be intractable at this time are listed on the right. The free flyers either because they utilize one of the STS standard orbits or are capable of returning from their operational orbit to the orbiter by antonomous means or through the action of another

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System Level Cost Elements

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INCLUDED IN COST ESTIMATE

SERVICE KIT EQUIPMENT

DDT&E PRODUCTION AGE/STE SUPPORT SOFTWARE REFURBISHMENT SPACE TRANSPORTATION

SHARED LAUNCH CHARGE INSTALL/REMOVE TIME ON-ORBIT SUPPORT TIME EVA PAYLOAD SPECIALIST

SIMULATION AND TRAINING
PROGRAM MANAGEMENT
SYSTEM ENGINEERING AND INTEGRATION
FACILITIES

DEFINITION FOR INCLUSION

OMS KITS

COMMUNICATIONS FOR FLIGHT OPERATIONS
DELIVERABLE SOFTWARE
MISSION DATA PROCESSING AND REPORTING
GROUND SUPPORT OF FLIGHT OPERATIONS

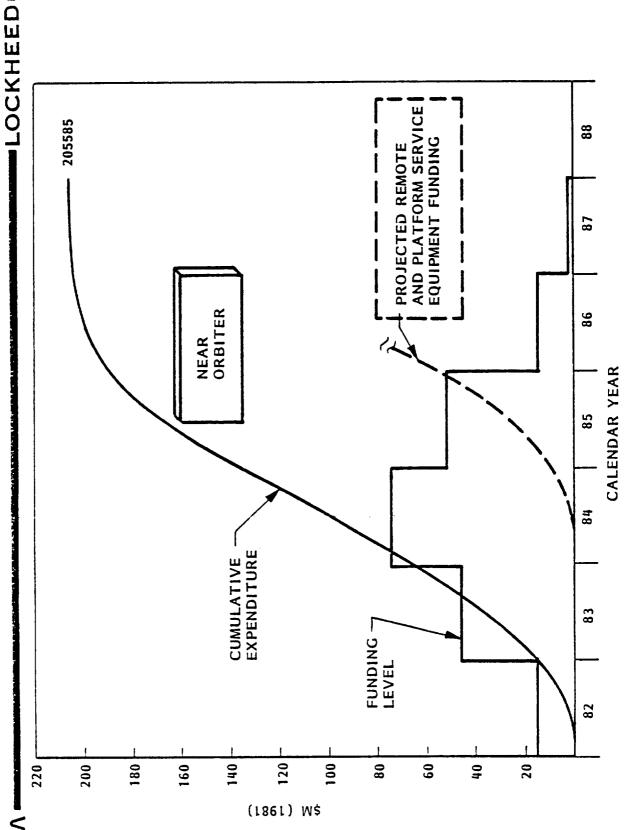
S3 EQUIPMENT COST

The year by year and cumulative funding is indicated, This chart represents the funding required to procure the hardware to support the mission model.

depends on the projected need for these capabilities. The dates shown here are the earliest docking equipment, etc. The expenditures for these were not estimated but are also shown in dashed For the extended capability ${\sf S}^3$ more complex equipment is required e.g., OTV, TMS, Platform likely. lines on this chart. The start date for development of the extended capability equipment

S

S³ Equipment Cost



UNIT SERVICE EVENT COST BREAKDOWN

transportation cost has been broken out from the other recurring charges. the support (Changeout, Reconfigure, Resupply) class of service mission. dominant factor in the the user unit service cost. This chart shows the percentage breakdown for It is evident from the "Recurring Cost" estimate that the STS Transportation cost is the pre-The STS

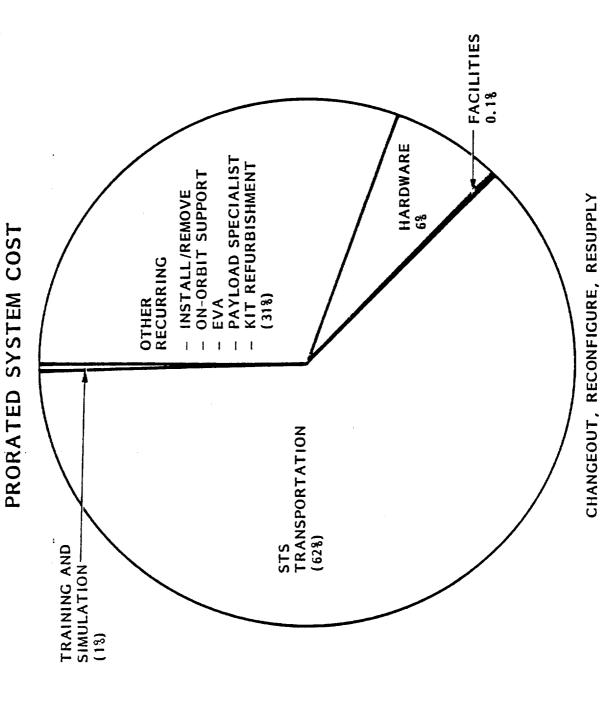
are a small fraction of the total. The costs to the user which are directly controllable by the Satellite Services Organization



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Unit Service Event Cost Breakdown

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TYPICAL PRELIMINARY DESIGN HARDWARE

and locks in place with a PIP Pin. fitted with the female receptacle, several alternatives were configured for attaching the receptacle fixture. The standoff is designed with a hexagonal male stud which mates with the female receptacle is designed for use in retrieval of satellite or space debris which is not fitted with a grapple Five elements of the ten preliminary equipment designs are presented. For the cases where the satellite being retrieved was not The portable grapple fixture

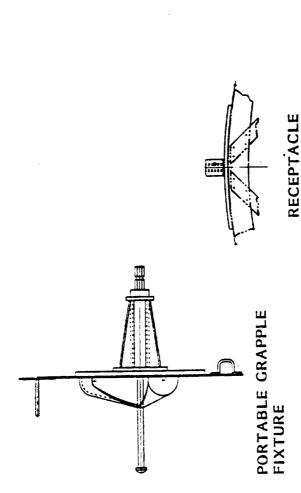
by the crew person. applicable to both uses. as used for the grapple fixture. In this way the attachment capability of the receptacle is The portable foot restraint is an extensive modification of the existing NASA standard foot restraint. The portability is achieved by providing a hexagonal male stud which mates with the same receptacle flexibility. The 3 axis articulation is accomplished by foot controls which are readily accessible Articulation is provided to allow the astronaut additional positioning

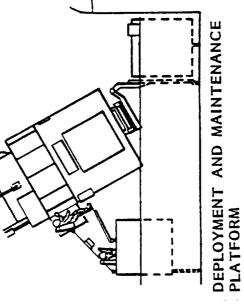
of the spacecraft or stowing it for earth return. In this respect it performs the functions sometimes referred to as the "Payload Insertion and Deployment Aid". As added functions, it provides a maintenance (service) operations from the orbiter bay. berthing platform which holds a recovered satellite. Its pivoting and rotation capability support to as "Holding and Positioning Aid". The deployment and maintenance platform is designed to perform the functions of aiding the deployment These latter functions are sometimes referred

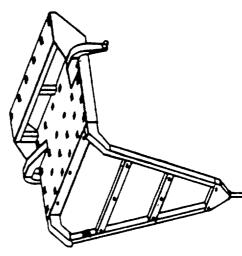
Secondly, it provides an open, flat surface used as a work bench for planned and unscheduled service operations. Finally, it serves as a cargo tie-down platform for use in recovery/earth area when a number of tools must be brought from the stowage container to the satellite work site. easily utilized return operations of satellites and space debris which have no provisions for normal cargo bay The cargo bay rack serves several functions. It is used as an intermediate stowage or handling It is designed to fit over the OMS Kits and make use of cargo bay volume otherwise not

Typical Preliminary Design Hardware

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PORTABLE FOOT RESTRAINT

CARGO BAY RACK

S³ EQUIPMENT DEVELOPMENT SUMMARY SCHEDULE

development schedule separately the Near-Orbiter or early S³ equipment schedule and the longer term HEO/GEO service hardware This summary schedule for the ${\sf S}^3$ equipment Development and Production phase is divided into two parts showing

development and flight test approach is adopted. The flight dates for full complements of s^3 equip-Compressing the schedule is feasible if a high-priority is assigned to the S^3 program and prototype ment under normal development scheduling appear to lag the need dates for several of the planned NASA missions.

when needed for S³ operations design should start no later than mid-1982. The implementation of facility designs also is critical. To have the facility modification completed

Summary S³ Equipment Development Schedule

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СУ	1980	1981	1982	1983	1984	1985	1986	1987	1988
DETAIL DESIGN- FLIGHT HARDWARE		23							
DETAIL DESIGN- CSE/STE			CONTRACTOR						
PURCHASED COMPONENTS PROCUREMENT				<u> </u>					
FABRICATION				BOOK TO SEE SEE SEE SEE SEE SEE SEE SEE SEE SE			Cumun		
DEVELOPMENT TEST- EQUIPMENT			COCCOCCO	2472	TOTO BE T	HILL THE THE PROPERTY OF THE P		1	
QUALIFICATION TEST EQUIPMENT	- ""						CONTINUE TRANSPORT OF THE PROPERTY OF THE PROP	START PRODUCTION	DDUCTION
KIT INTEGRATION					100 13 300 13 M	<u> </u>	попопопо		
SIMULATED SERVICING OPERATION							TSI minimin	OPS FLIGHT	namanad
	***************************************	NEAR-ORB	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	ING EQUIPM	ENT				
		REMOTE AN	REMOTE AND PLATFORM SERVICING EQUIPMENT	M SERVICING	S EQUIPMEN	-			

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S³ EVOLUTION

able service equipment. An evolutionary approach is proposed for the development of the Satellite Services System, in order to keep early year funding relatively low and to take advantage of the existing and soon to be avail-

Three major evolutionary steps are envisioned:

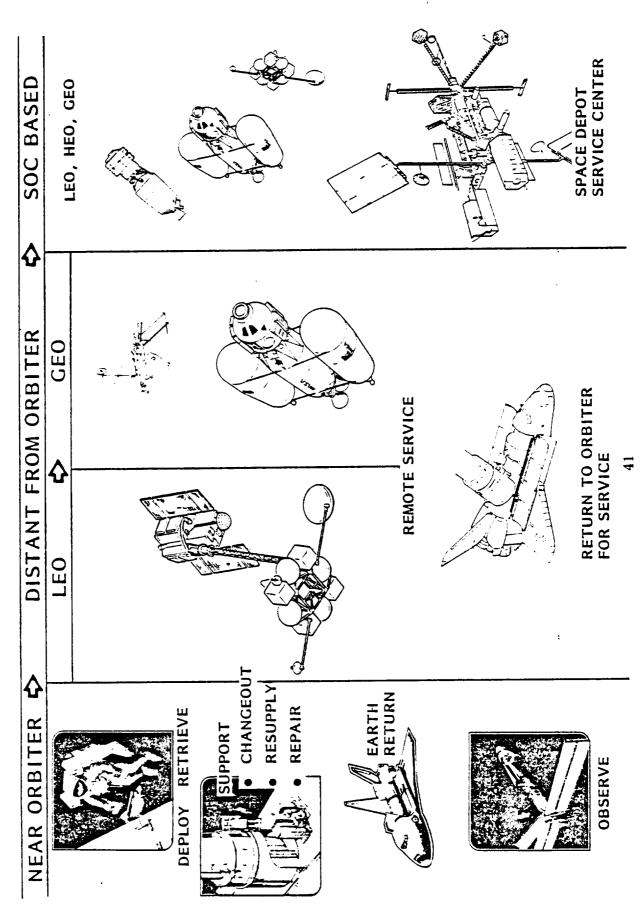
INITIAL: Near-Orbiter servicing, involving satellites and services in LEO, directly accessible by the STS

EXPANDED: Distant from Orbiter servicing, first in LEO not directly accessible by the STS and subsequently in GEO.

SPACE BASED: will become possible for co-orbiting satellites, and satellites in LEO, HEO and GEO. With the availability of the Space Operations Center in 1989-1990, space based servicing

S³ Evolution

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Principal Conclusions

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- PROVIDING THE ASTRONAUTS WITH SIMPLE TOOLS AND AIDS THAT FACILITATE A WIDE VARIETY OF SERVICE FUNCTIONS TO BE PERFORMED BY EVA THE VERSATILITY OF MAN-IN-SPACE CAN BEST BE AUGMENTED BY
- THIS APPROACH LENDS ITSELF TO EARLY IMPLEMENTATION AT MINIMUM COST
- MUCH OF THE EQUIPMENT NEEDED FOR IMMEDIATE AND NEAR-TERM SERVICING EXISTS TODAY

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Principal Conclusions (Contd)

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- APPLICATION CAN ACCOMPLISH ALL IDENTIFIED NEAR-ORBITER MODULAR SERVICE EQUIPMENT DESIGNED FOR MULTI-MISSION SERVICE FUNCTIONS
- BASIS FOR EXTENSION OF SERVICING TO HEO/GEO AND THIS BASELINE EQUIPMENT COMPLEMENT FORMS THE SOC BASED SERVICING
- SERVICE EXTENSION TO HEO/GEO REQUIRES OTV DEVELOPMENT
- EARLY IMPLEMENTATION CAN BE ACCOMPLISHED AT MODERATE FUNDING LEVELS FOR SERVICE EQUIPMENT

1982 \$15M 1983 \$47M 1984 \$74M TOTAL THROUGH 1967 = \$205M

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Recommendations

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- THE IMMEDIATE PRIORITY GOALS PERCEIVED ARE TO:
- DEFINE SCOPE OF "SATELLITE SERVICES"
- DEFINE OVERALL SYSTEM ELEMENTS AND INTERFACES
- ESTABLISH GENERALIZED USER REQUIREMENTS
- OBTAIN USER AGENCY SUPPORT OF CENTRALIZED SATELLITE SERVICES ORGANIZATION
- ESTABLISH "DESIGN-FOR-SERVICE" CONSCIOUSNESS IN SPACE COMMUNITY



Satellite Service System Analysis - Part III

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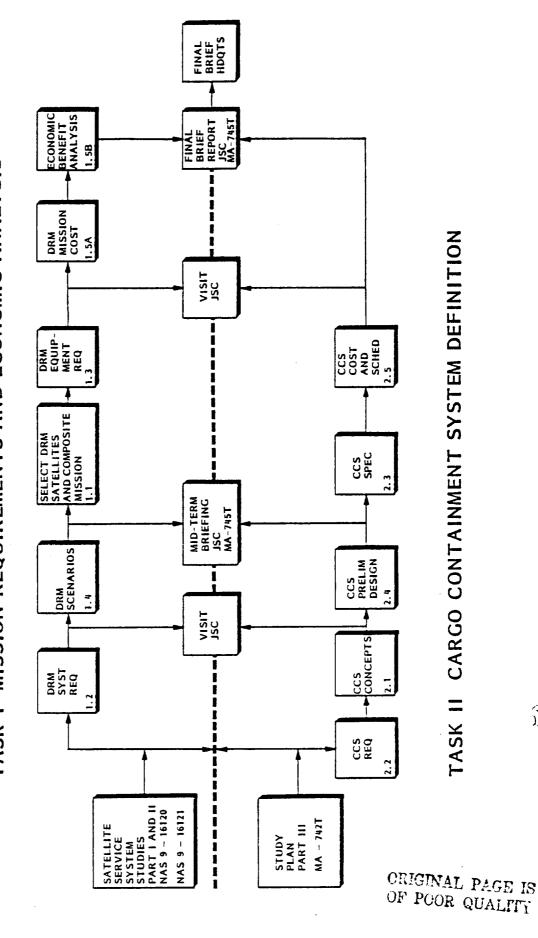
- TASK 1: MISSION REQUIREMENTS AND ECONOMIC ANALYSIS
- CONDUCT AN ANALYSIS TO ESTABLISH THE BENEFITS TO THE USERS OF ON-ORBIT SERVICING
- TASK 2: CARGO CONTAINMENT SYSTEM DEFINITION
- SPECIFICATION FOR THE CONTAINMENT OF SPACE OBJECTS THAT WERE NOT DESIGNED FOR EARTH RETURN IN THE ORBITER PERFORM A PRELIMINARY DESIGN AND PRODUCE A TOP LEVEL

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Part III Study Logic Flow

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TASK I MISSION REQUIREMENTS AND ECONOMIC ANALYSIS



TASK II CARGO CONTAINMENT SYSTEM DEFINITION

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LOCKHEED Satellite Service System Analysis - Part III

STUDY SCHEDULE

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0.	MISSION REQUIREMENTS AND ECONOMIC BENEFIT ANALYSIS								
-	SELECT DRM CANDIDATE SATELLITE					<u></u>		, , <u></u>	•
.2	SYSTEM REQUIREMENTS		<u> </u>				\$		
۳.	EQUIPMENT REQMTS					/	1		
₹.	SERVICE SCENARIOS		\ \ \	/	1	—— v	[
.5A	DRM COSTS						\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		
.58	ECONOMIC ANALYSIS							4	
0.	CARGO CONTAINMENT SYSTEM								
-	SELECT CONTAINER CONCEPTS	7							
.2	SYSTEM REQUIREMENTS				1				
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